

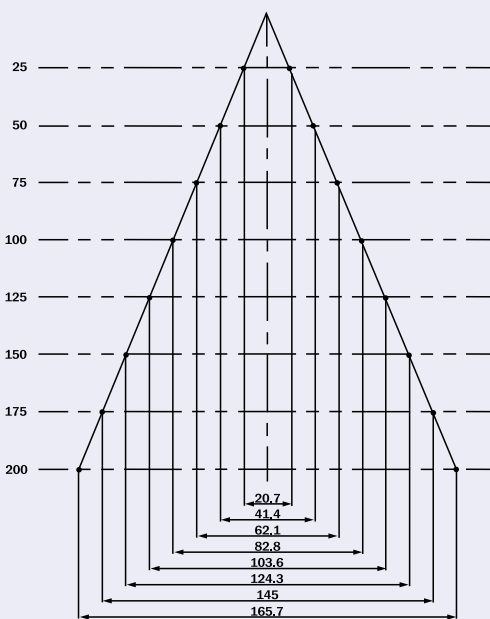


CALUCULATION OF HOT MELT REQUIREMENT

Calculation of hot melt requirement

ozzle size 핫 멜트 분사규격	Sscale (1 : 1) 실 척	H/M Injection length weight H/M 무게당 분사 길이	H/M weight per Injection length 분사 길이당 H/M무게
1/32”(0.79mm)	- —————	4.031.75mm/g	0.000248g/mm
1/16”(1.58mm)	• —————	1.007.94mm/g	0.00098g/mm
3/32”(2.38mm)	◐ —————	559.98mm/g	0.00178g/mm
1/8”(3.18mm)	◑ —————	335.98mm/g	0.00297g/mm
5/32”(3.97mm)	◒ —————	201.59mm/g	0.00496g/mm
3/16”(4.76mm)	◓ —————	114.11mm/g	0.00876g/mm
1/4”(6.35mm)	◔ —————	77.27mm/g	0.01294g/mm

TWO ORIFFICE 45°



FOUR ORIFFICE 30° 60°

